# Using ModbusTCP and ModbusRTU and the CommStats Function Block

## Abstract

Why and how you would want to use this functionality of Red Lion Work BenchHow you get the CommStats UDFB in your program easily.

## **Products**

Any product either Red Lion or another company that uses ModbusTCP or ModbusRTU and you are trying to talk to it with one of the RTUs, either the ST-IPm-8460/VT-mIPm-248-D/VT-mIPm-138-D.

## Use Case: If you are wanting to keep track of your communication performance

## **Required Software**

Red Lion Work Bench

## Using Red Lion Work Bench & CommStats Function Block

Setting up the Open Fieldbus Configurator



Click on the Icon pointed at below to open up the Open Fieldbus Configurator.

This box pops up.

#### Choose TCP-Open Modbus

MODBUS Maste	×	
MODBUS or	Ethernet	ОК
Address:	127.0.0.1	Cancel
Port:	502	
Protocol:	TCP - Open MODBUS UDP - MODBUS RTU UDP - Open MODBUS	
O Serial MODE	BUS-RTU	
Com. port:		
Delay between	requests	
Delay (ms):	0	
✓ Try to reconner ✓ Manage diagn ☐ Disabled (do ner ☐ Disabled (do ner)	ect after communication error ostic info for slaves ot open and manage this port)	

Put in the IP address of the unit

Put in the port number if different than 502

Put in the delay between requests, this is the actual polling speed for this port

## **Building Comms to your remote device**



As of right now we have the Modbus Master Driver selected

The IP address and port number of the device set

Now we set up the registers we wish to poll...

After double clicking on the "Open MODBUS" connector like what is shown above, the box below will pop up and, in that drop, down list you will select what the arrow is point too.



MODBUS Master Request		×
Request Description:		ОК
Slave/Unit: 0	•	Cancel
MODBUS Request		Node
<1> Read Coil Bits <2> Read Input Bits <3> Read Holding Regist	ers V	Address
Data block		
Base address: 1		
Nb items: 1		
Activation		
Periodic: 0	ms 0	
On call On change	(on error)	
Misc.	Poll Speed	
Timeout: 3000	ms	
Nb trials: 1		
Declare variables		
Prefix: V%	BOOL ~	
From: 1		
V1V1		

- 1. Put in a description
- 2. Select your data type
- 3. Select if you are using a 0 or 1 as your base address
- 4. Activation
  - a. Periodic- typical poll/write speed in milliseconds
  - b. On call-using a triggered read
  - c. On change-report by exception
    - i. Do not recommend On change unless you are sure this will work for your application.

This is a typical setup screen.

		5000 000X1
10DBUS Master I	Request	
Request		
Description:	WriteCoils	OK
Slave/Unit:	2	Cancel
MODBUS Reques	t	
<1> Read Coil	Bits	
<2> Read Inpu <3> Read Hold	ut Bits ding Registers	
Data block		
Base address:	1	
Nb items:	1	
Activation		
Periodic:	100 ms 0	
On call	(on error)	
Misc		
Timeout:	3000 ms	
Nb trials:	1	
🗹 Declare vari	iables	
Prefix:	DO_% BOOL ~	
From:	1	
DO 1 DO 1		

You can see right here that by using the % mark the software will automatically create the IO point number for you. You have to supply the nomenclature before the % mark for this to work.

This I show it shows up once things are filled out.



Now comes the part where we put in the communication statistics tags.



Right click on the communications poll/write you wish to monitor and this box will appear.

			l imeout (ms)	3000
			Number of trials	1
			Description	Write
	MODBUS Var Symbol DOWrite_	iable Successful_Writes	Х ОК Сапсеl	
	Status Success co	/ Control Dunter	Tag Name	2
	O Data e Offset: Mask: Storage:	xchange 0 FFFF Default	Select this from drop down list	
	Range Min: Max:			
O Drivers CommStats	Signal Min: Max:			

You have just created your successful writes monitoring tag, be sure to make this a float so it can work with our CommStats block as there is internal floating-point math involved.

🔀 DO_SuccessfullWri	ites ×
This symbol does not exi Rename variable Declare new variable	ist. Possible actions:
Name:	D0_Successful/Writes
Туре:	LREAL V
Where:	GLOBAL
Description:	
Init value:	
User Group:	~
Tag:	
Advanced:	Read Only INOUT Dim.: 0 🚖
	External Syb.
Fewer	Yes No Cancel Help

Make this tag global and an LReal or Long Real/64bit real also known as a "double precision float".

Now do the same for the Write Fails

Now go out and download off of our website the User Defined Function Block (UDFB) CommStats. Attach these two tags to it and one more for the output. Now you have the comms stats reporting back in a percentage basis...



### Why would you use this block?

- You want to monitor the comms to all remote devices from the processor
- You want to generate alarms based on the success percentages
- You are having issues with your overall connections and want to know which remote devices might be causing it.

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